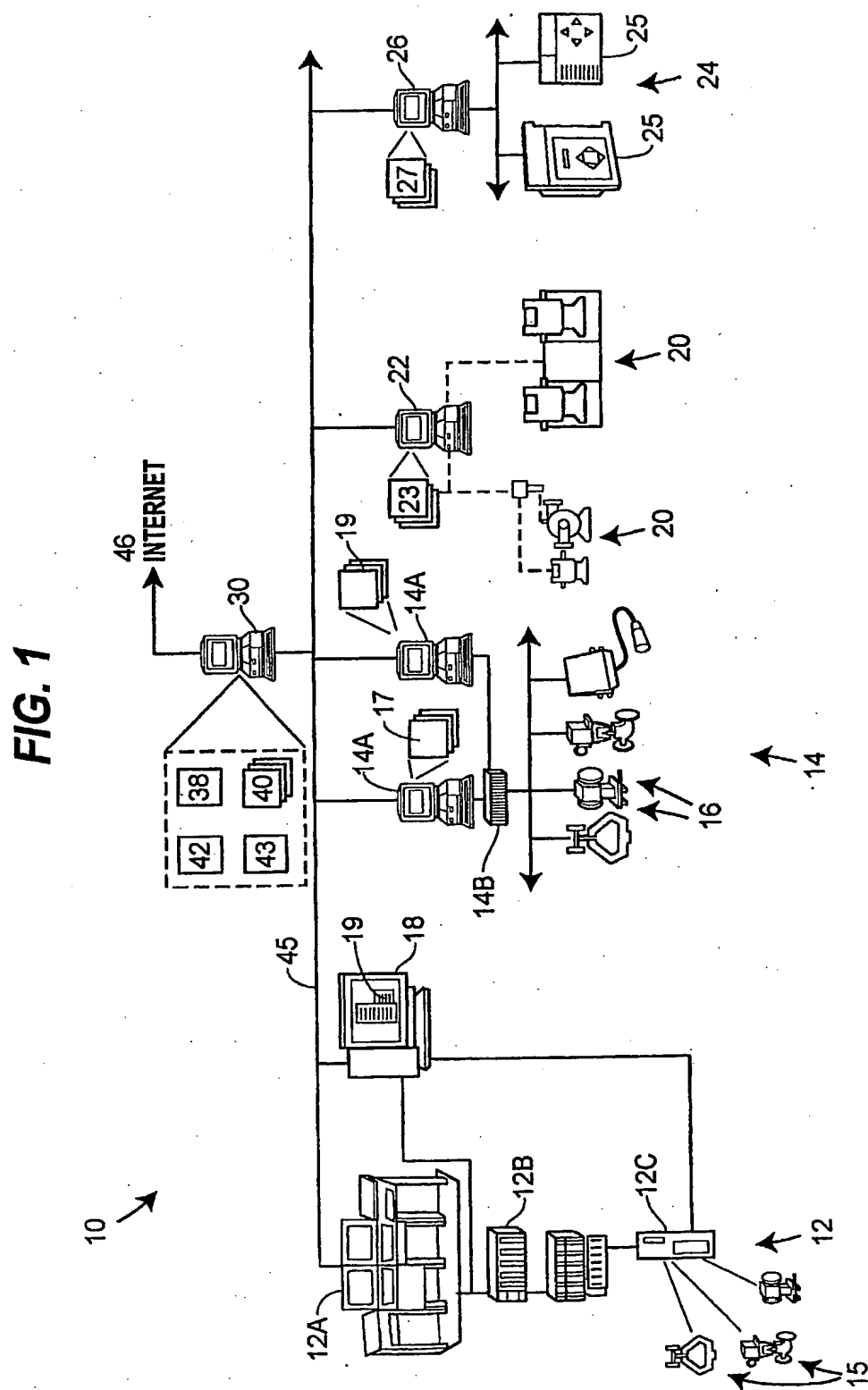


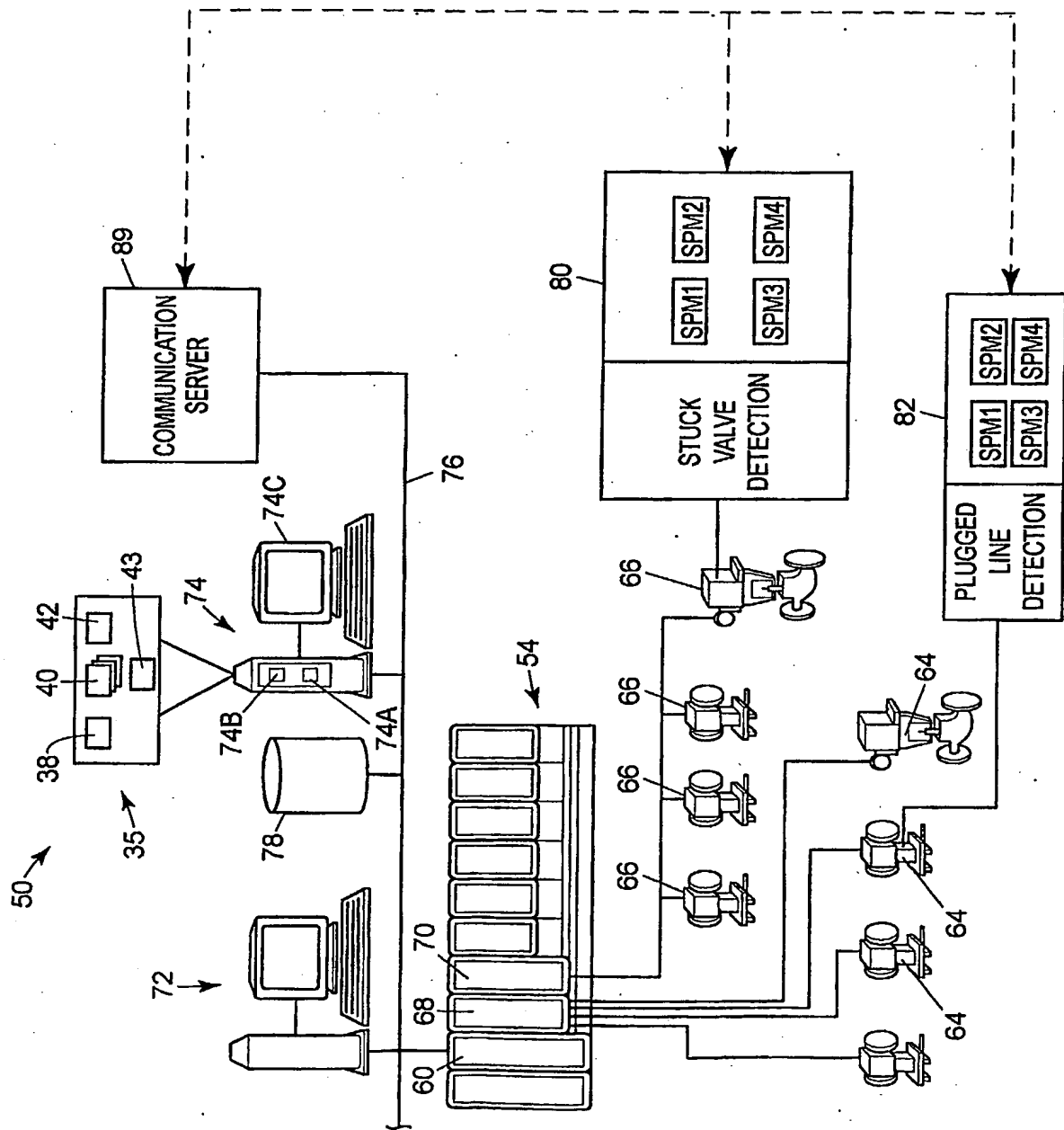
1 / 12



**FIG. 1**

SUBSTITUTE SHEET (RULE 26)

FIG. 2



3 / 12

FIG. 3

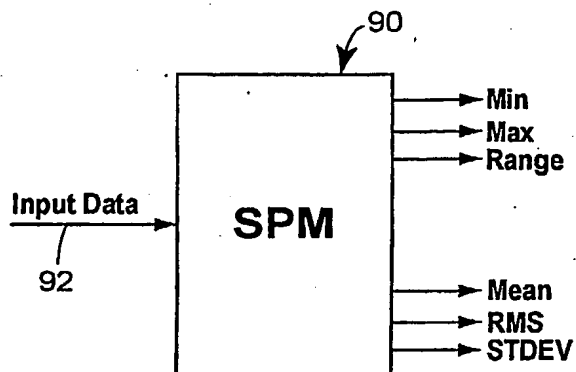


FIG. 4

Figure 4 shows a screenshot of the **Configure SPM for PT-101** dialog box (84). The dialog box contains settings for four SPM blocks (SPM 1, SPM 2, SPM 3, and SPM 4).

**Global Settings:**

- SPM: ☒ Enabled
- Bypass Verification: ☐ No
- Monitoring Cycle: 5 min

**SPM 1:**

- Block Tag: AI1
- Block Type: AI Block
- Parameter Index: OUT
- User: Detect
- Command: Detect
- Thresholds[%]: Mean Limit 10.00, High Variation 20.00, Low Dynamics -20.00
- Baseline Values: Mean 6.75, Standard Deviation 0.82

**SPM 2:**

- Block Tag: AI1
- Block Type: AI Block
- Parameter Index: OUT
- User: Idle
- Command: Idle
- Thresholds[%]: Mean Limit 11.00, High Variation 21.00, Low Dynamics -21.00
- Baseline Values: Mean 0.00, Standard Deviation 0.00

**SPM 3:**

- Block Tag: PID1
- Block Type: PID Block
- Parameter Index: BKCAL\_IN
- User: Learn
- Command: Learn
- Thresholds[%]: Mean Limit 13.00, High Variation 23.00, Low Dynamics -22.00
- Baseline Values: Mean 0.00, Standard Deviation 0.00

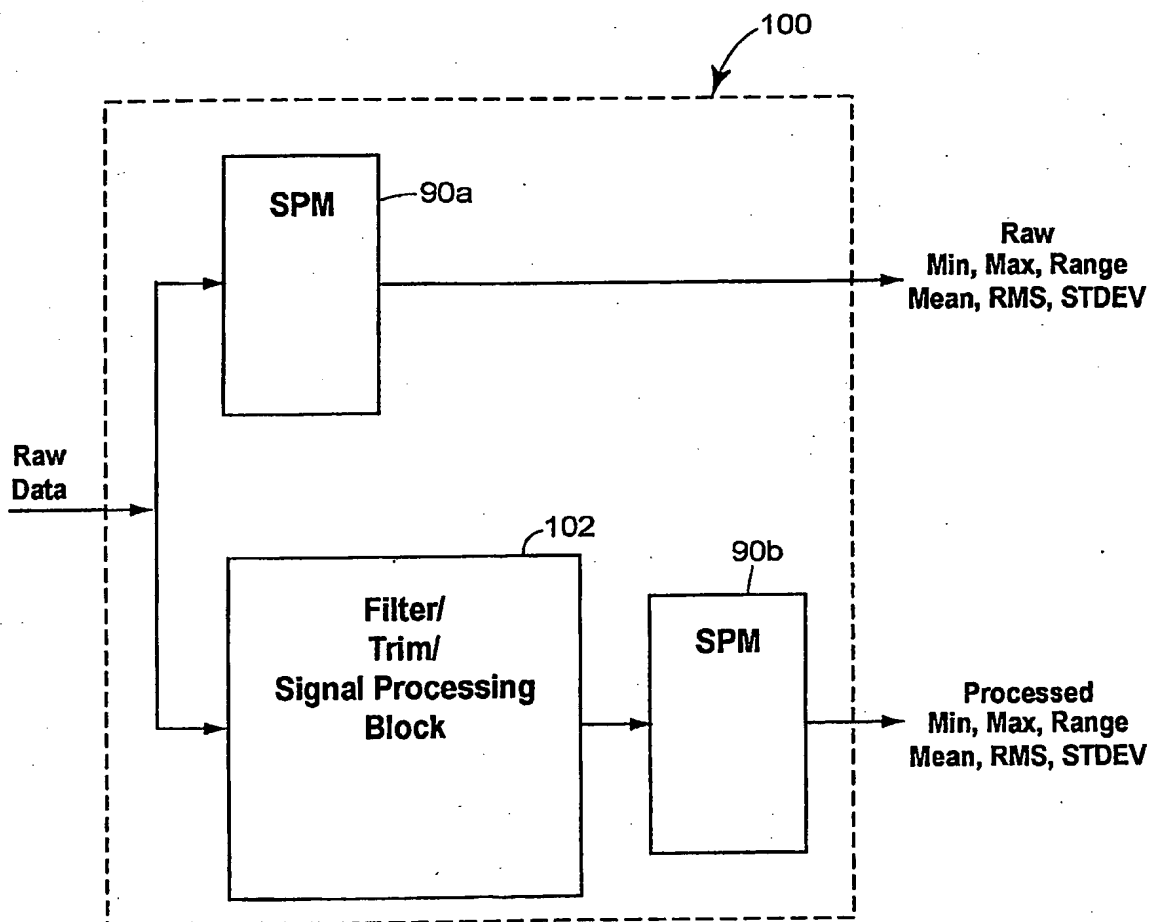
**SPM 4:**

- Block Tag:
- Block Type: Not Initialized
- Parameter Index:
- User: Idle
- Command: Idle
- Thresholds[%]: Mean Limit 0.00, High Variation 0.00, Low Dynamics 0.00
- Baseline Values: Mean 0.00, Standard Deviation 0.00

**Buttons:** OK, Cancel, Apply

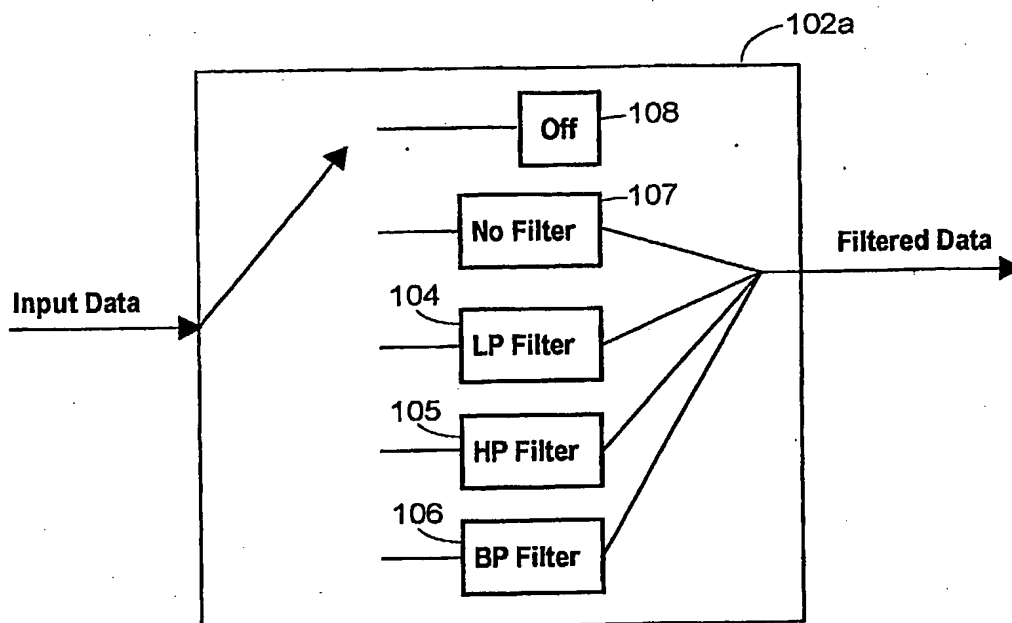
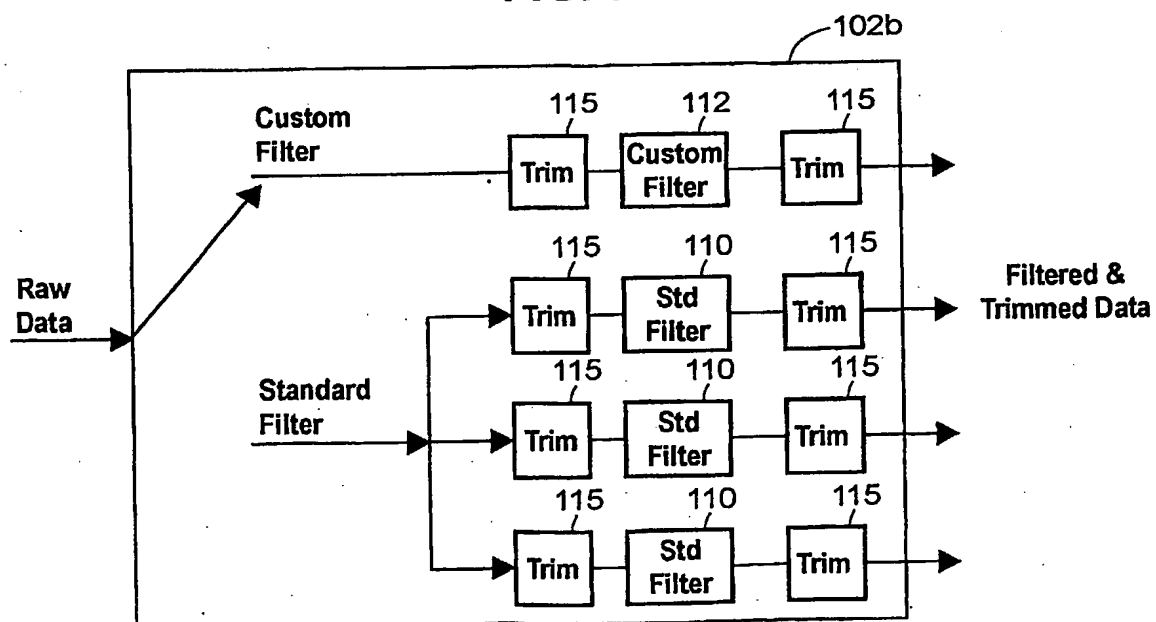
SUBSTITUTE SHEET (RULE 26)

4 / 12

**FIG. 5**

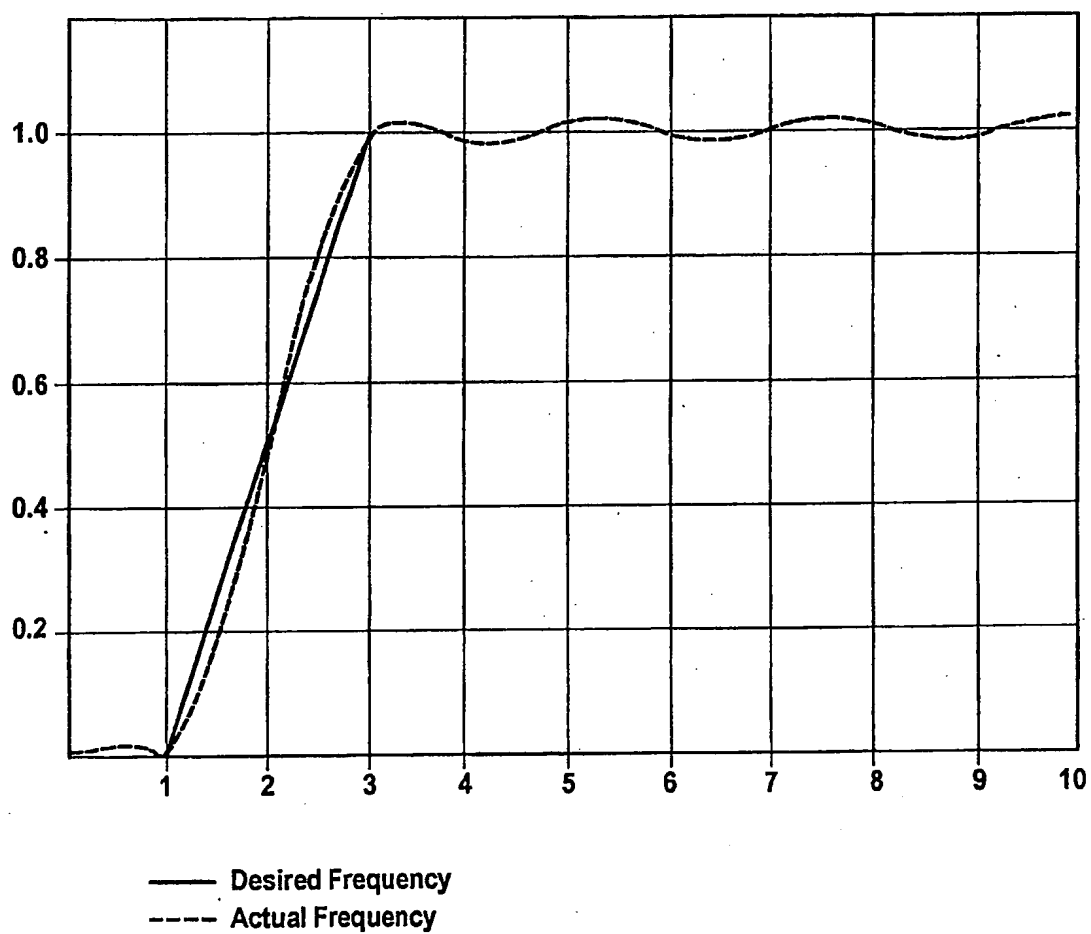
SUBSTITUTE SHEET (RULE 26)

5/12

**FIG. 6****FIG. 7**

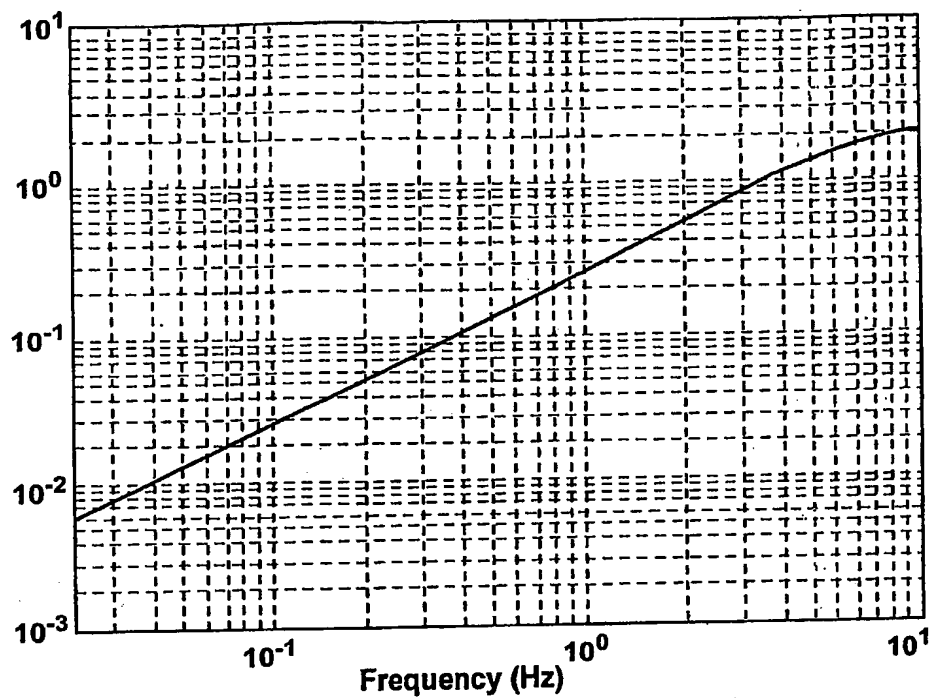
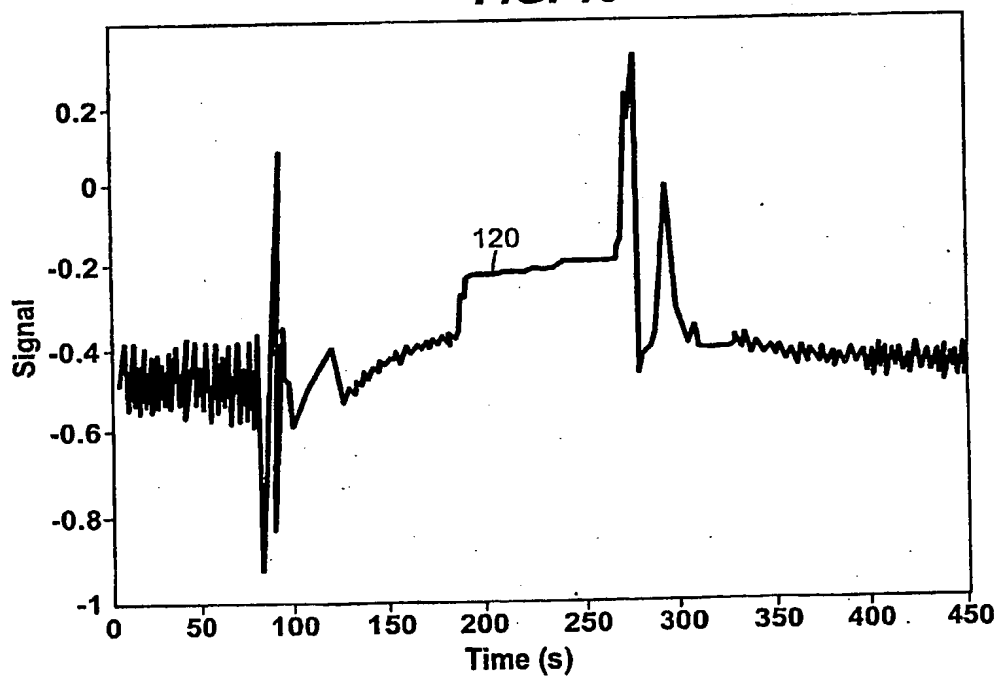
SUBSTITUTE SHEET (RULE 26)

6 / 12

**FIG. 8**

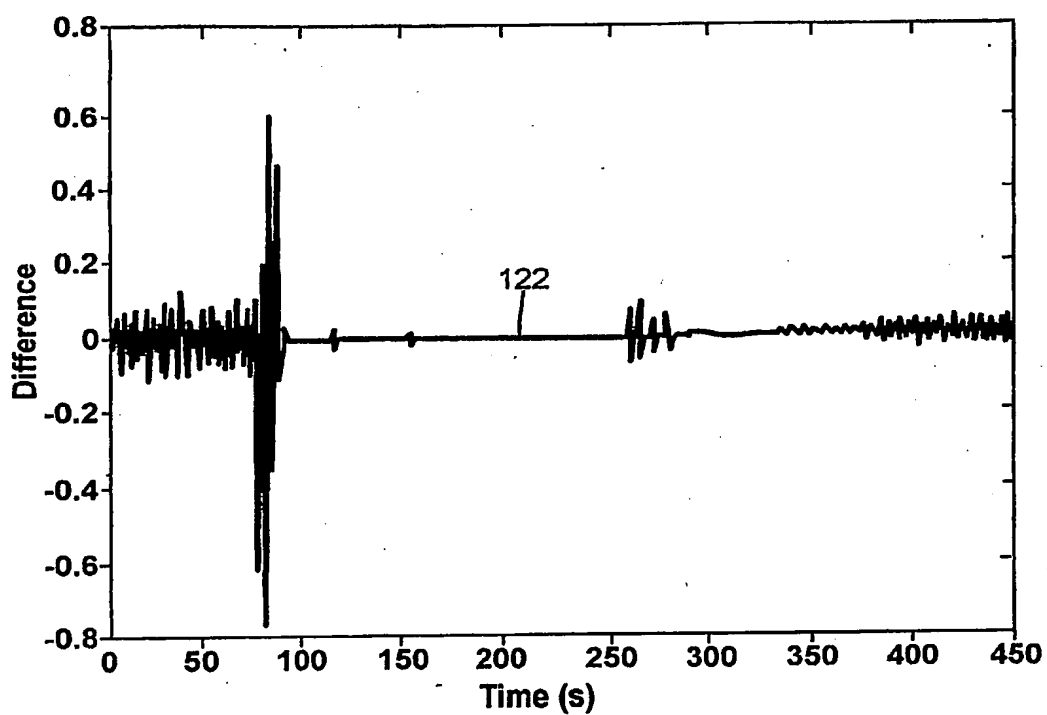
SUBSTITUTE SHEET (RULE 26)

7/12

**FIG. 9****FIG. 10**

SUBSTITUTE SHEET (RULE 26)

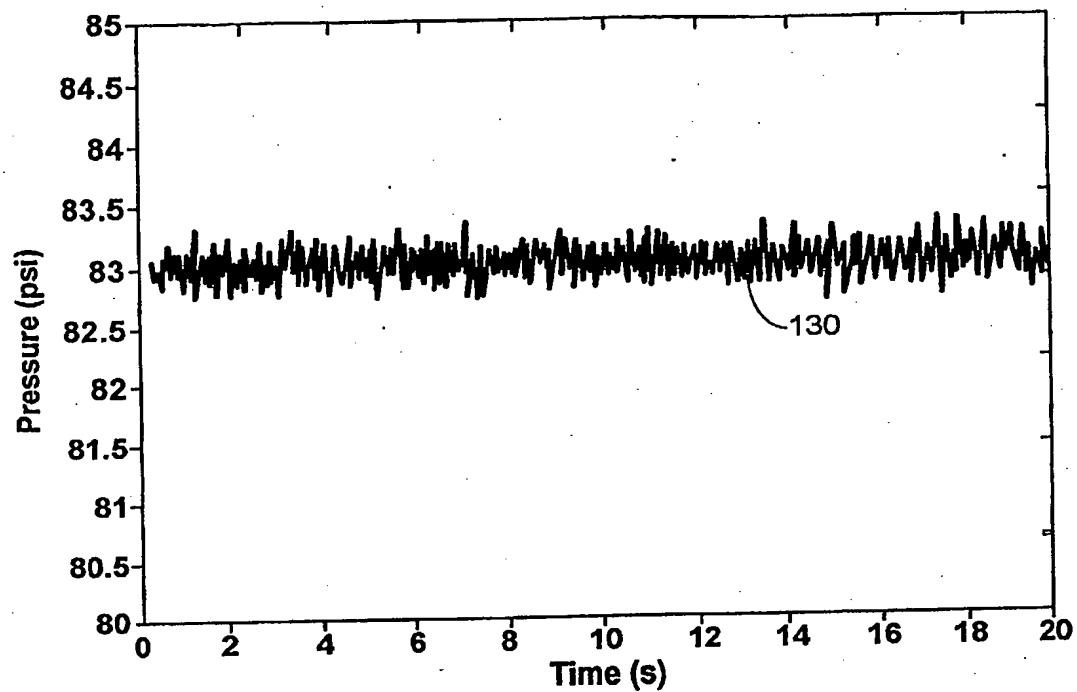
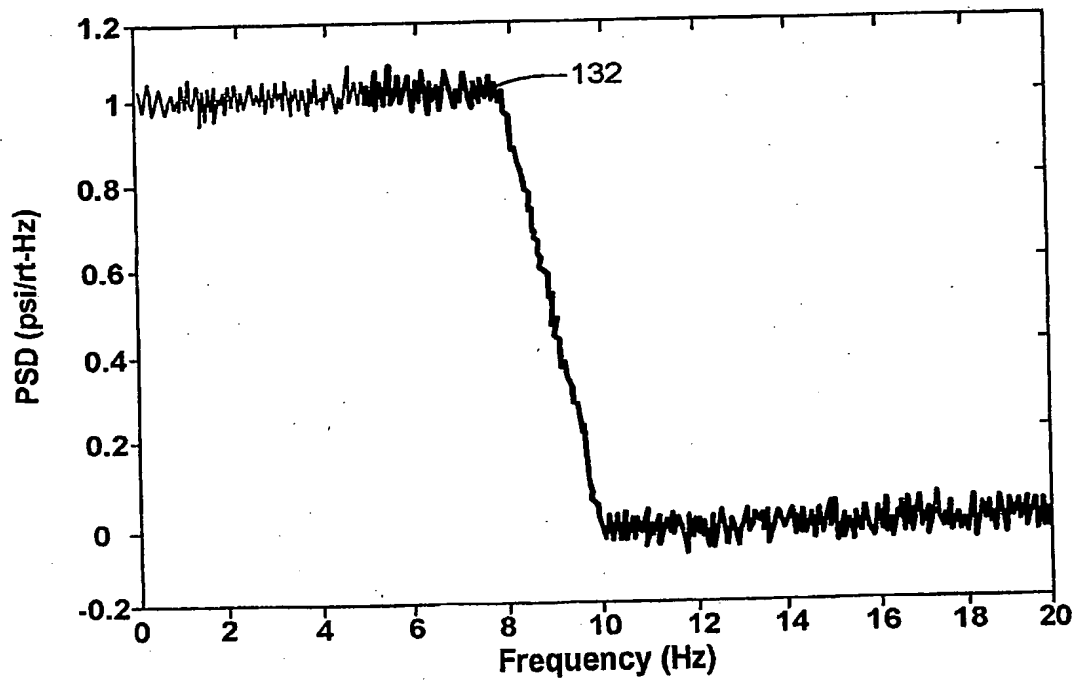
8/12

**FIG. 11**

SUBSTITUTE SHEET (RULE 26)



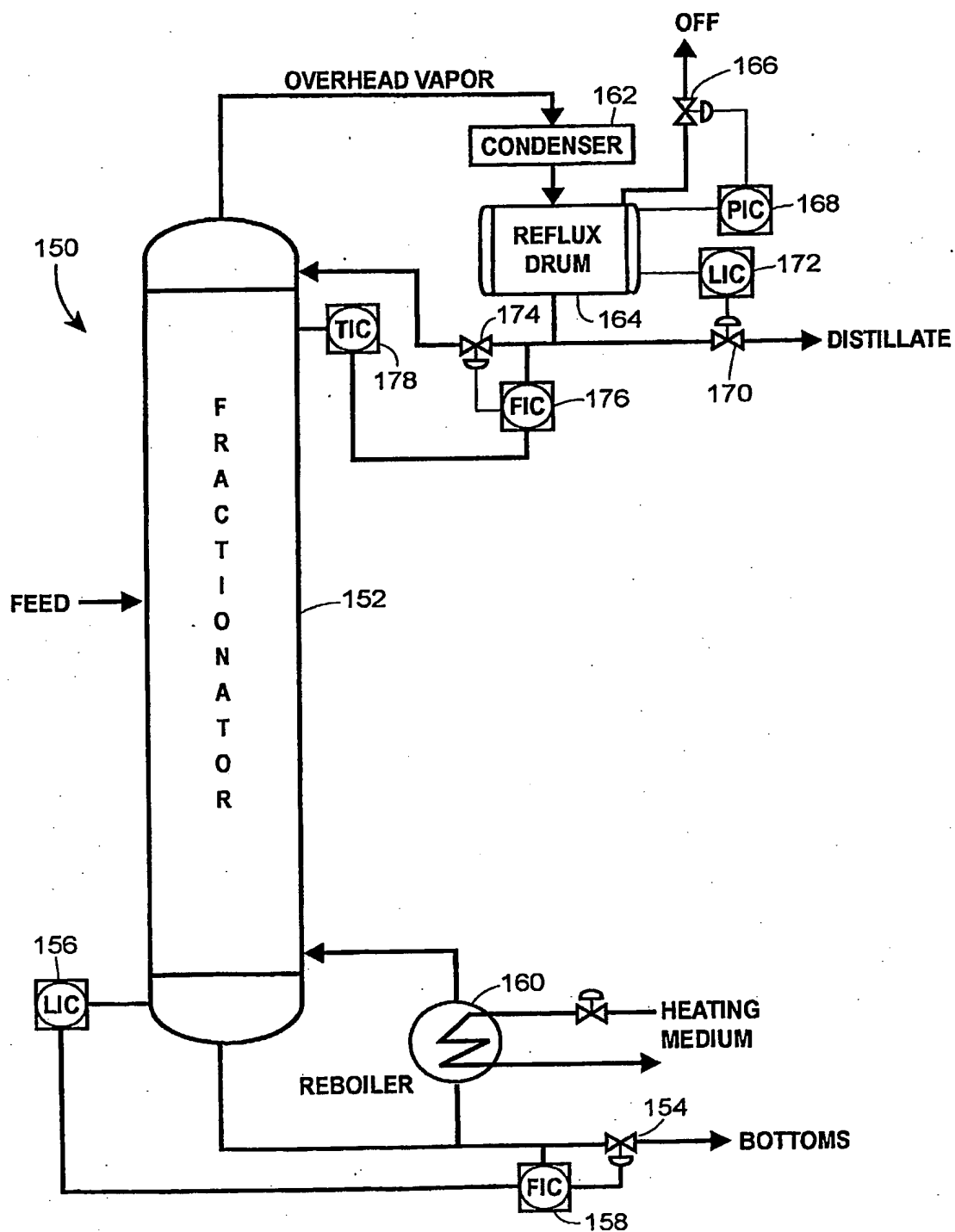
9/12

**FIG. 12****FIG. 13**

SUBSTITUTE SHEET (RULE 26)

10 / 12

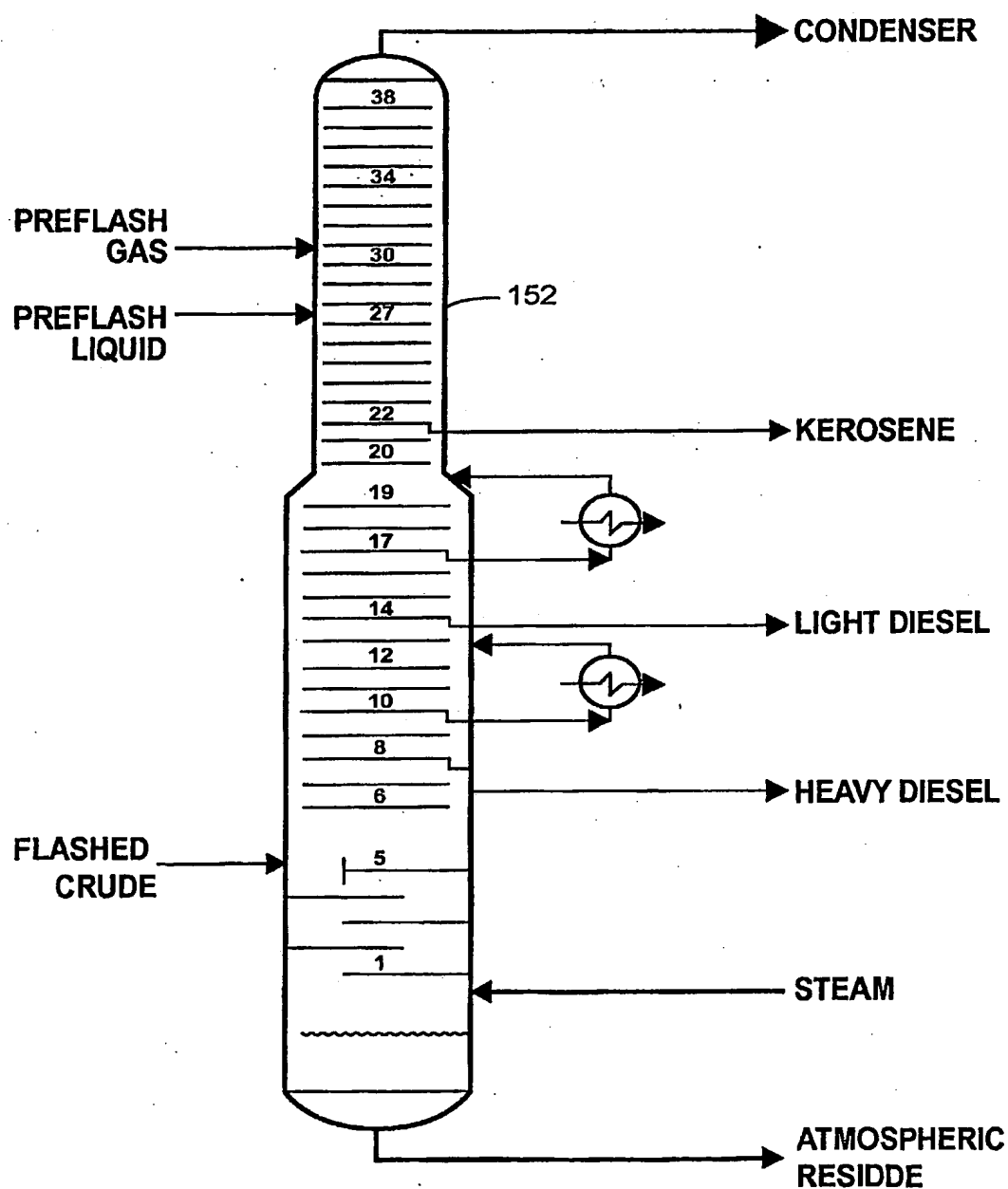
FIG. 14



SUBSTITUTE SHEET (RULE 26)

11 / 12

FIG. 15



SUBSTITUTE SHEET (RULE 26)

12 / 12

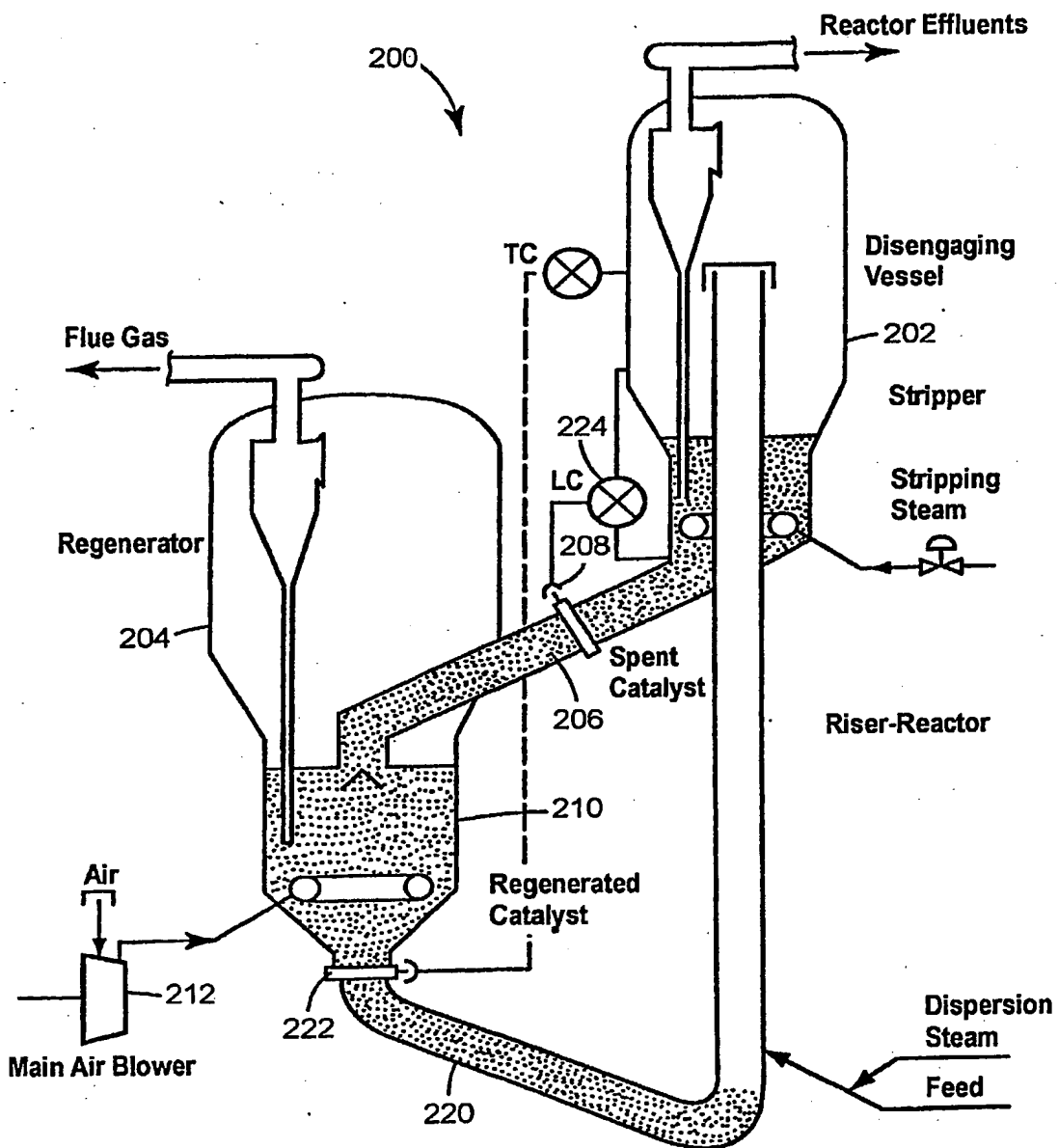


FIG. 16

SUBSTITUTE SHEET (RULE 26)